



BOSTON WHALER TRANSOM RISER KIT



**Remove engine and all hardware within the transom riser area.
Degrease the area if necessary.**



Dry fit the transom riser. Check for high spots on the existing transom area which may cause the riser to not seat properly.



Grind away just enough of the transom surface so the riser sits firmly against the transom surface.



Outline the riser flange in pencil.



With the riser still in place re-drill the two stern eye holes. Make sure the riser is held firmly in place while drilling through it.



Locate and drill three lower holes. Use a 3/16" drill bit with a countersink on it.



Remove the riser and aggressively sand the area inside the pencil lines with 80 to 120 grit sandpaper.



Aggressively sand the riser in all areas that will make contact with the transom.



Do a final "dry fit" to ensure that the riser sits firmly against the boat's surface and to make sure that all of the holes line up.





Clean the surfaces of the transom and the riser with acetone to remove any dust or contaminants. Make sure to do this in a well ventilated area.





Apply a generous bead of the supplied West System 610 adhesive to both the transom surface and the riser surface.





Place the riser into the transom area. Tighten the bolts and screws until the riser fits snugly against the transom surface. Do not ovetighten.



Clean up the excess epoxy with a small spreader and acetone. On some models the flange beneath the three screws may have up to a 1/2" gap. Fill it in with the excess epoxy that was removed during cleanup.

Riser kit includes the following:

- 1 tube of West System 610 Adhesive**
- 2 1-1/2-13x 4" SS Hex Bolts**
- 2 1/2" Flat Washers**
- 1 3OZ Tube Fast Cure 5200**
- 3 #10X1" Oval Head Self Tapping Screws**
- 1 Plastic Spreader**